

# acouSTIC™ Adhesive

## Product Information and Installation Guide



acouSTIC adhesive (part number PA-02) from illbruck acoustic, inc. has been specially formulated to use with SONEX® Panels, FABRITEC™ Wall Panels, CONTOUR® Tiles and PROSPEC® Foams and Composites. This nontoxic, water-based adhesive makes installation hassle-free and provides a strong, permanent bond when adhering. Other adhesives may not be compatible with illbruck products and may emit an odor.

### Features

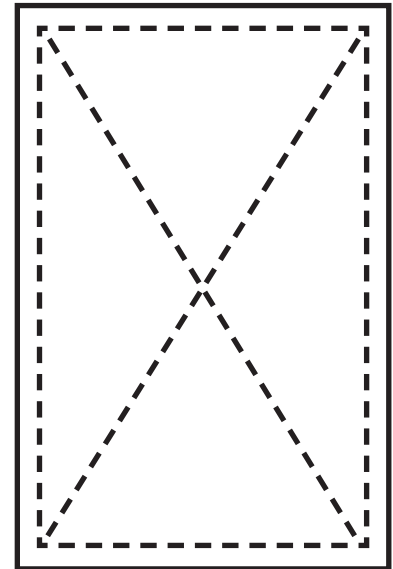
- Nontoxic, water-based adhesive
- Easy clean-up with soap and water
- Compatible with both polyurethane and willtec® foams
- Each 10.5-ounce tube installs up to 32 square feet of product
- Available in case quantities of 24 tubes
- Tube fits standard caulking guns or can be used with illbruck's applicator gun (part number PA-01)

### General Installation Notes

- Handle with care. Do not pick up or handle panels or tiles by the corners.
- Store right side up and flat in a clean, dry area protected from the elements. Do not sit on, or stack anything on top of cartons.
- Work with clean hands on a clean work surface. Wear clean cotton/canvas gloves for installation.
- Use a sharp razor or fixed blade knife and a metal straight-edge to cut panels or tiles. The blade should be long and sharp enough to cut through the entire thickness of the foam. An electric carving knife works well.
- For best results, cut panels from flat side.
- To create visual flow of the SONEXvalueLine™ pattern, space each panel 1" from adjacent panels.
- When installing SONEXclassic™ or SONEXjuniors™, alternate the male and female patterns for a checkerboard look or install with 1" space between similar adjacent panels.
- Overhead installations may require additional support and cure time until adhesive sets.

### Installation with acouSTIC

- Make sure both the panels and the surface to which the panels are being applied are dust- and dirt-free. If adhering to a metal surface, use a degreaser.
- Cut end of adhesive tube to produce a ¼" bead.
- First apply a ¼"-line of adhesive around the perimeter of the panel approximately 1" from the edge.
- Next, apply a ¼"-line of adhesive from opposite corners through the center of the panel, creating an "X."



- Press panel into place and hold for 5 seconds. Then pull panel away from the surface for 1 minute to allow adhesive to become tacky.
- Press the panel back into position and hold again for 5 seconds.